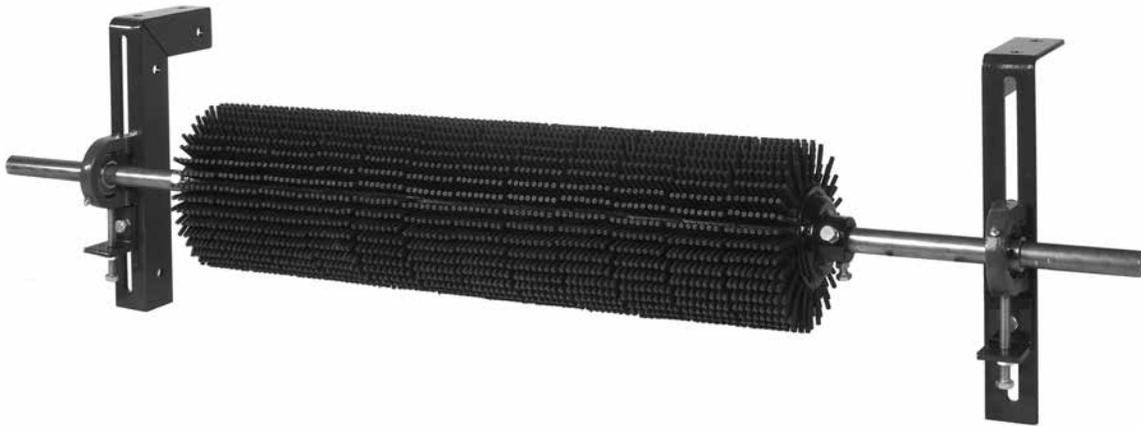


# Chevron Belt Cleaner

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## Installation, Operation and Maintenance Manual

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# Chevron Cleaner

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Serial Number:	_____
Purchase Date:	_____
Purchased From:	_____
Installation Date:	_____

Serial number information can be found on the Serial Number Label included in the Information Packet shipped in the cleaner carton.

This information will be helpful for any future inquiries or questions about belt cleaner replacement parts, specifications or troubleshooting.

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# Section 1 - Important Information

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## 1.1 General Introduction

We at Flexco are very pleased that you have selected a Chevron Cleaner for your conveyor system.

This manual will help you to understand the operation of this product and assist you in making it work up to its maximum efficiency over its lifetime of service.

It is essential for safe and efficient operation that the information and guidelines presented be properly understood and implemented. This manual will provide safety precautions, installation instructions, maintenance procedures and troubleshooting tips.

If, however, you have any questions or problems that are not covered, please contact your field representative or our Customer Service Department:

**Web site:** [Flexco.com](http://Flexco.com)

**Customer Service:** USA: 1-800-541-8028

**Australia:** 61-2-8818-2000 • **Chile:** 56-2-8967870 • **China:** 86-21-33528388

**England:** 44-1274-600-942 • **Germany:** 49-7428-9406-0

**India:** 91-44-4354-2091 • **Mexico:** 52-55-5674-5326

**Singapore:** 65-6281-7278 • **South Africa:** 27-11-608-4180

Please read this manual thoroughly and pass it on to any others who will be directly responsible for installation, operation and maintenance of this product. While we have tried to make the installation and service tasks as easy and simple as possible, **it does however require correct installation and regular inspections and adjustments to maintain top working condition.**

## 1.2 User Benefits

Correct installation and regular maintenance will provide the following benefits for your operation:

- Reduced conveyor downtime
- Reduced man-hour labor
- Lower maintenance budget costs
- Increased service life for the belt cleaner and other conveyor components

## 1.3 Service Option

The Chevron Cleaner is designed to be easily installed and serviced by your on-site personnel. However, if you would prefer complete turn-key factory service, please contact your local Flexco Field Representative.

## Section 2 - Safety Considerations and Precautions

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Before installing and operating the Chevron Cleaner, it is important to review and understand the following safety information.

There are set-up, maintenance and operational activities involving both **stationary** and **operating** conveyors. Each case has a safety protocol.

---

### 2.1 Stationary Conveyors

The following activities are performed on stationary conveyors:

- Installation
- Drum replacement
- Repairs
- Tension adjustments
- Cleaning

#### **DANGER**

It is imperative that OSHA/MSHA Lockout/Tagout (LOTO) regulations, 9 CFR 1910.147, be followed before undertaking the preceding activities. Failure to use LOTO exposes workers to uncontrolled behavior of the belt cleaner caused by movement of the conveyor belt. Severe injury or death can result.

Before working:

- Lockout/Tagout the conveyor power source
- Disengage any takeups
- Clear the conveyor belt or clamp securely in place

#### **WARNING**

Use Personal Protective Equipment (PPE):

- Safety eyewear
- Hardhats
- Safety footwear

Close quarters, springs and heavy components create a worksite that compromises a worker's eyes, feet and skull.

PPE must be worn to control the foreseeable hazards associated with conveyor belt cleaners. Serious injuries can be avoided.

---

### 2.2 Operating Conveyors

There are two routine tasks that must be performed while the conveyor is running:

- Inspection of the cleaning performance
- Dynamic troubleshooting

#### **DANGER**

Every belt cleaner is an in-running nip hazard. Never touch or prod an operating cleaner. Cleaner hazards cause instantaneous amputation and entrapment.

#### **WARNING**

Belt cleaners can become projectile hazards. Stay as far from the cleaner as practical and use safety eyewear and headgear. Missiles can inflict serious injury.

#### **WARNING**

Never adjust anything on an operating cleaner. Unforseeable belt projections and tears can catch on cleaners and cause violent movements of the cleaner structure. Flailing hardware can cause serious injury or death.

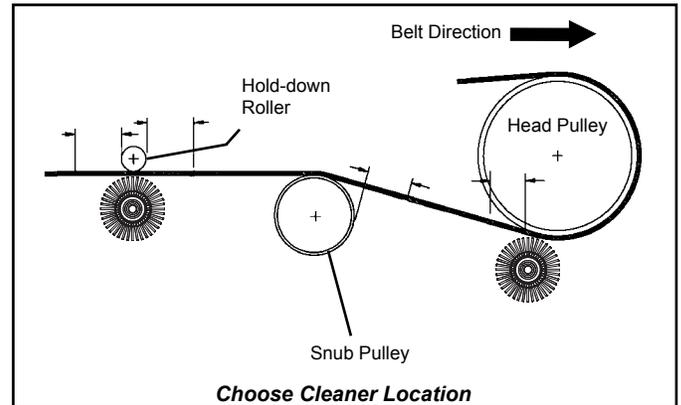
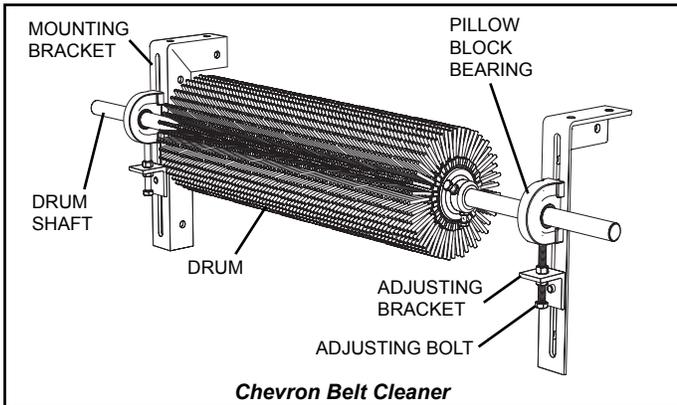
## Section 3 - Pre-Installation Checks and Options

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### 3.1 Checklist

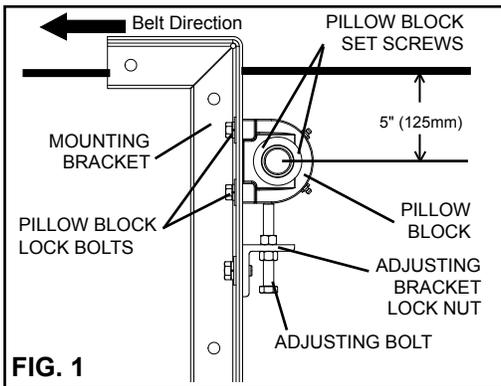
- Check that the cleaner size is correct for the beltline width
- Check the belt cleaner carton and make sure all the parts are included
- Review the “Tools Needed” list on the top of the installation instructions
- Check the conveyor site:
  - Will the cleaner be installed on a chute
  - Is the install on an open head pulley requiring mounting structure

# Section 4 - Installation Instructions- Chevron Cleaner

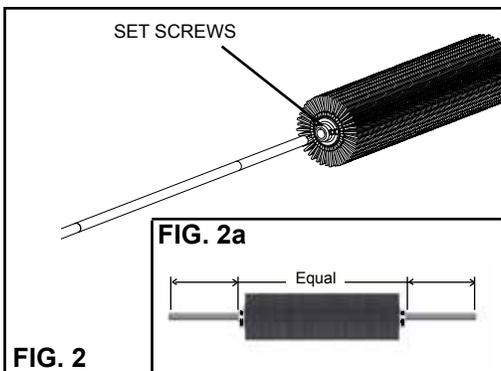


**PHYSICALLY LOCK OUT AND TAG THE CONVEYOR AT THE POWER SOURCE BEFORE YOU BEGIN CLEANER INSTALLATION.**

- Tools Needed:**
- Tape Measure
  - 5/8" (16mm) wrench
  - 3/4" (19mm) wrench
  - 17/25" (17mm) wrench
  - 5/32" (4mm) allen wrench



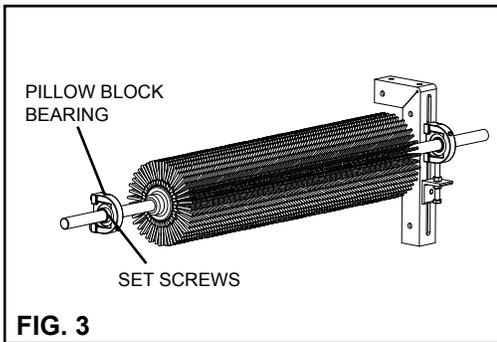
**1. Install the Mounting Brackets.** Position the mounting bracket to locate the cleaner shaft centerline 5" (125mm) below the beltline (Fig. 1). The shaft must be installed so the replacement drum **does not** touch the belt. Pillow block bearings may be raised or lowered by loosening the lock bolts and turning the adjusting bolt as needed. The pillow block bearings should have the set screws facing the outside of the conveyor. Position the brackets perpendicular to the belt.



**2. Assemble Drum Shaft to the Drum.**

- A. Loosen the drum set screws on both ends (Fig. 2).
- B. Insert the drum shaft into the drum until the drum is centered on the shaft (Fig. 2a).
- C. Tighten the replacement drum set screws on both ends.

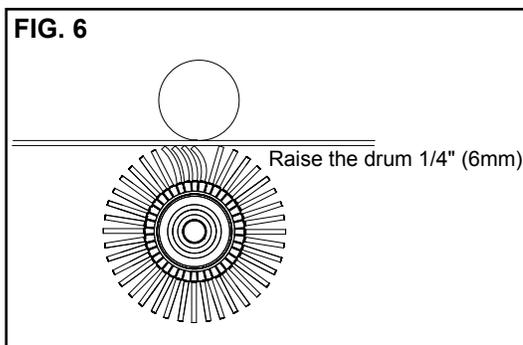
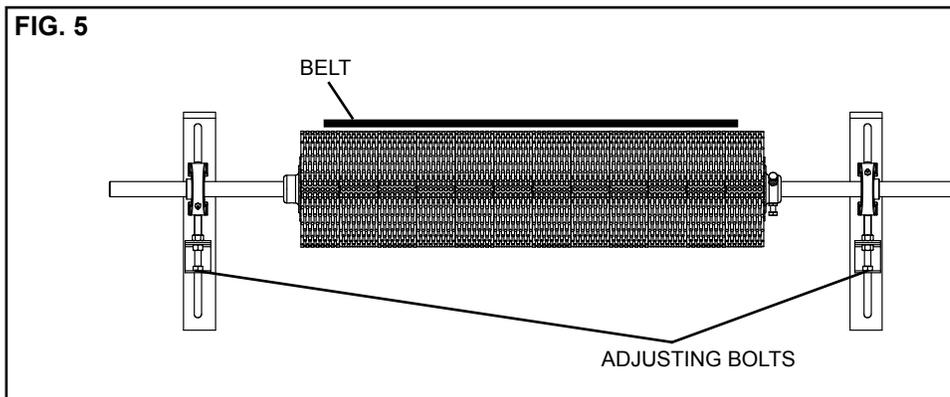
## Section 4 - Installation Instructions (cont.)



**3. Install the Drum Shaft and Drum.** Remove the pillow block bearing from the mounting bracket on one side and loosen the set screws. Loosen the set screws on the remaining pillow block bearing. Slide the drum shaft into the pillow block bearing still on the mounting bracket. Slide the other pillow block bearing onto the shaft (set screws facing outward) and reassemble it to the mounting bracket (Fig. 3).

**4. Center the Drum.** Center the drum on the belt. Tighten the pillow block set screws on both pillow block bearings.

**5. Level the drum.** Turn the adjustment bolts to raise the drum so it just touches the belt across the entire width (Fig. 5).



**6. Set the cleaner tension.** Once the cleaner touches the belt, raise it up 1/4" (6mm) with the adjustment bolts (Fig. 6). Tighten the adjusting bolt lock nuts. **Note: Do not tension more than 1/4" (6mm). Overtensioning will cause premature wear or damage to the rubber fingers.**

## Section 5 - Pre-Operation Checklist and Testing

---

### 5.1 Pre-Op Checklist

- Recheck that all fasteners are tightened properly
- Apply all supplied labels to the cleaner
- Check the drum location on the belt
- Be sure that all installation materials and tools have been removed from the belt and the conveyor area

### 5.2 Test Run the Conveyor

- Run the conveyor for at least 15 minutes and inspect the cleaning performance
- Check the drum and fingers for proper tensioning
- Make adjustments as necessary

**NOTE:** Observing the cleaner when it is running and performing properly will help to detect problems or when adjustments are needed later.

## Section 6 - Maintenance

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Flexco belt cleaners are designed to operate with minimum maintenance. However, to maintain superior performance some service is required. When the cleaner is installed a regular maintenance program should be set up. This program will ensure that the cleaner operates at optimal efficiency and problems can be identified and fixed before the cleaner stops working.

All safety procedures for inspection of equipment (stationary or operating) must be observed. The Chevron Cleaner operates at the discharge end of the conveyor and is in direct contact with the moving belt. Only visual observations can be made while the belt is running. Service tasks can be done only with the conveyor stopped and by observing the correct lockout/tagout procedures.

### 6.1 New Installation Inspection

After the new cleaner has run for a few days a visual inspection should be made to ensure the cleaner is performing properly. Make adjustments as needed.

### 6.2 Routine Visual Inspection (every 2-4 weeks)

A visual inspection of the cleaner and belt should look for:

- If belt looks clean or if there are areas that are dirty
- If cleaner is worn out and needs to be replaced
- If there is damage to the cleaner or other cleaner components
- If fugitive material is built up on cleaner or in the transfer area
- If there is cover damage to the belt
- If there is vibration or bouncing of the cleaner on the belt
- If a snub pulley is used, a check should be made for material buildup on the pulley
- Significant signs of carryback
- If any of the above conditions exist, a determination should be made on when the conveyor can be stopped for cleaner maintenance.

### 6.3 Routine Physical Inspection (every 6-8 weeks)

When the conveyor is not in operation and properly locked and tagged out, a physical inspection of the cleaner to perform the following tasks:

- Clean material buildup off of the cleaner and pole
- Closely inspect the cleaner for wear and any damage. Replace if needed.
- Ensure full cleaner to belt contact
- Inspect the cleaner pole for damage
- Inspect all fasteners for tightness and wear. Tighten or replace as needed.
- Replace any worn or damaged components
- Check the tension of the cleaner to the belt. Adjust the tension if necessary.
- When maintenance tasks are completed, test run the conveyor to ensure the cleaner is performing properly.

## Section 6 - Maintenance

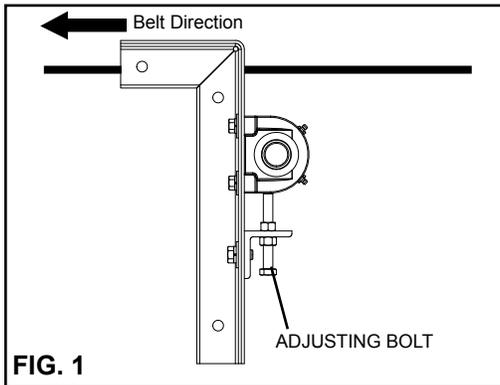
### 6.4 Drum Replacement Instructions

#### BEFORE YOU BEGIN:

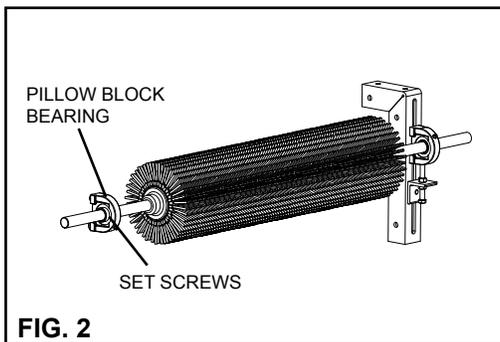
Physically Lock Out And Tag The Conveyor At The Power Source.

#### Tools Needed:

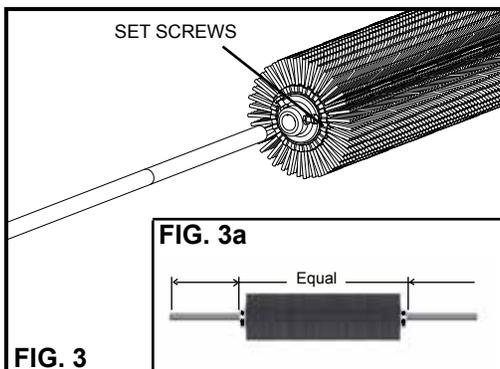
- Tape Measure
- 5/8" (16mm) wrench
- 3/4" (19mm) wrench
- 17/25" (17mm) wrench
- 5/32" (4mm) allen wrench



1. **Remove Tension from drum to belt contact.** Lower the adjusting bolts to make room for the new drum (Fig.1).

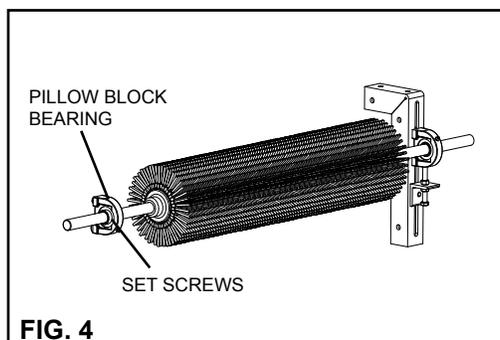


2. **Remove worn drum.** Loosen set screws on both ends. Then remove the pillow block bearing from the mounting bracket on one side. Slide the drum and shaft out of the second pillow block (Fig 2.)



3. **Assemble Drum Shaft to the Drum.**

Loosen the drum set screws on both ends (Fig. 3). Insert the drum shaft into the drum until the drum is centered on the shaft. Tighten the replacement drum set screws on both ends.

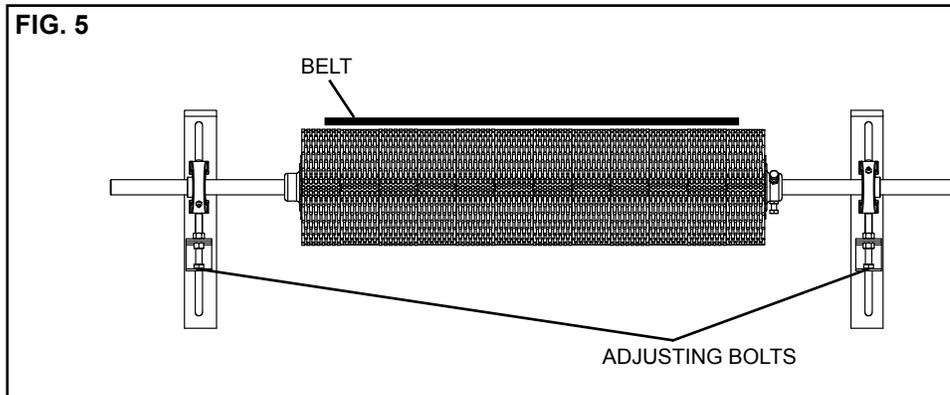


4. **Install the Drum Shaft and Drum.** Slide the drum shaft into the pillow block bearing still on the mounting bracket. Slide the other pillow block bearing onto the shaft (set screws facing outward) and reassemble it to the mounting bracket (Fig. 4).

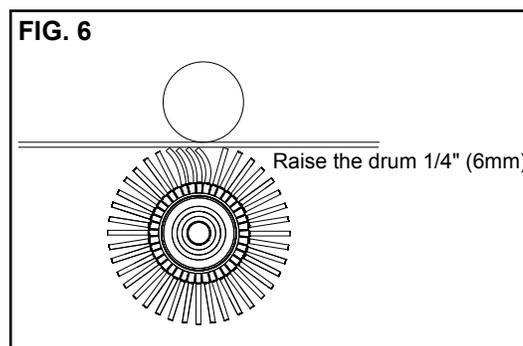
## Section 6 - Maintenance

### 6.4 Drum Replacement Instructions Cont.

- 5. Center the Drum.** Center the drum on the belt. Tighten the pillow block set screws on both pillow block bearings.
- 6. Level the drum.** Turn the adjustment bolts to raise the drum so it just touches the belt across the entire width (Fig. 5).



- 7. Set the cleaner tension.** Once the cleaner touches the belt, raise it up 1/4" (6mm) with the adjustment bolts (Fig. 6). Tighten the adjusting bolt lock nuts. **Note: Do not tension more than 1/4" (6mm). Overtensioning will cause premature wear or damage to the rubber fingers.**



- 8. Test run and inspect.** Run the belt and check that the Chevron runs smoothly and has an effective cleaning action.

# Section 6 - Maintenance

---

## 6.5 Maintenance Log

Conveyor Name/No. \_\_\_\_\_

Date: \_\_\_\_\_ Work done by: \_\_\_\_\_ Service Quote # \_\_\_\_\_

Activity: \_\_\_\_\_

---

Date: \_\_\_\_\_ Work done by: \_\_\_\_\_ Service Quote # \_\_\_\_\_

Activity: \_\_\_\_\_

---

Date: \_\_\_\_\_ Work done by: \_\_\_\_\_ Service Quote # \_\_\_\_\_

Activity: \_\_\_\_\_

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Date: \_\_\_\_\_ Work done by: \_\_\_\_\_ Service Quote # \_\_\_\_\_

Activity: \_\_\_\_\_

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Date: \_\_\_\_\_ Work done by: \_\_\_\_\_ Service Quote # \_\_\_\_\_

Activity: \_\_\_\_\_

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Date: \_\_\_\_\_ Work done by: \_\_\_\_\_ Service Quote # \_\_\_\_\_

Activity: \_\_\_\_\_

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Date: \_\_\_\_\_ Work done by: \_\_\_\_\_ Service Quote # \_\_\_\_\_

Activity: \_\_\_\_\_

---



# Section 6 - Maintenance

## 6.6 Cleaner Maintenance Checklist

Belt Cleaner: \_\_\_\_\_ Serial Number: \_\_\_\_\_

**Beltline Information:**

Beltline Number: \_\_\_\_\_ Belt Condition: \_\_\_\_\_

Belt Width: 18" 24" 30" 36" 42" 48" 54" 60"  
(450mm) (600mm) (750mm) (900mm) (1050mm) (1200mm) (1350mm) (1500mm)

Head Pulley Diameter (*Belt & Lagging*): \_\_\_\_\_ Belt Speed: \_\_\_\_\_ fpm Belt Thickness: \_\_\_\_\_

Belt Splice \_\_\_\_\_ Condition of Splice \_\_\_\_\_ Number of splices \_\_\_\_\_  Skived  Unskived

Material conveyed \_\_\_\_\_

Days per week run \_\_\_\_\_ Hours per day run \_\_\_\_\_

**Drum Life:**

Date installed: \_\_\_\_\_ Date inspected: \_\_\_\_\_ Estimated life: \_\_\_\_\_

Is cleaner making complete contact with belt?  Yes  No

Drum condition:  Good  Not contacting belt  Damaged

Was Cleaner Adjusted:  Yes  No

Shaft Condition:  Good  Bent  Worn

Lagging:  Slide lag  Ceramic  Rubber  Other  None

Condition of lagging:  Good  Bad  Other \_\_\_\_\_

**Cleaner's Overall Performance:** ( Rate the following 1 - 5, 1=very poor - 5= very good )

Appearance:  Comments: \_\_\_\_\_

Location:  Comments: \_\_\_\_\_

Maintenance:  Comments: \_\_\_\_\_

Performance:  Comments: \_\_\_\_\_

Other Comments: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

## Section 7 - Troubleshooting

Problem	Possible Cause	Possible Solutions
Vibration	Cleaner secure bolts not set	Ensure all locking nuts are tight (Loctite)
	Cleaner not set up correctly	Ensure cleaner set up properly
	Belt tension too high	Ensure cleaner can conform to belt, or replace with alternate Flexco secondary cleaner
	Belt flap	Introduce hold-down roller to flatten belt
	Cleaner over-tensioned	Ensure cleaner is correctly tensioned
	Cleaner under-tensioned	Ensure cleaner is correctly tensioned
Material buildup on cleaner	Cleaner not set up correctly	Ensure cleaner set up properly
	Buildup on chute	Ensure cleaner is not located too close to back of chute, allowing buildup
	Cleaner being overburdened	Introduce Flexco precleaner
	Excessive sticky material	Frequently clean unit of buildup
Damaged belt cover	Cleaner over-tensioned	Ensure cleaner is correctly tensioned
	Cleaner fingers damage	Check fingers for wear, damage and chips, replace where necessary
	Material buildup in chute	Frequently clean unit of buildup
Cleaner not conforming to belt	Cleaner not set up correctly	Ensure cleaner set up properly
	Belt tension too high	Ensure cleaner can conform to belt, or replace with alternate Flexco secondary cleaner
	Belt flap	Introduce hold-down roller to flatten belt
	Cleaner cannot conform	Ensure cleaner can conform to belt, or replace with alternate Flexco secondary cleaner
Material passing cleaner	Cleaner not set up correctly	Ensure cleaner set up properly
	Cleaner tension too low	Ensure cleaner is correctly tensioned
	Cleaner fingers worn/damaged	Check fingers for wear, damage and chips, replace where necessary
	Cleaner being overburdened	Introduce Flexco precleaner
	Belt flap	Introduce hold-down roller to flatten belt
	Cleaner cannot conform	Ensure cleaner can conform to belt, or replace with alternate Flexco secondary cleaner
Damage to mechanical fastener	Incorrect cleaner selection	Change cleaner type to accommodate fastener style
	Belt not skived correctly	Spot and redo splice correctly, lowering the profile flush or below belt surface
Missing material in belt center only	Cleaner shaft located too high	Ensure cleaner set up properly
	Cleaner fingers worn/damaged	Check fingers for wear, damage and chips, replace where necessary
Missing material on outer edges only	Cleaner shaft located too low	Ensure cleaner set up properly
	Cleaner fingers worn/damaged	Check fingers for wear, damage and chips, replace where necessary

# Section 8 - Specs and CAD Drawings

## 8.1 Specs and Guidelines

### Specifications

Belt Speed	Up to 500 fpm (2.5M/sec)
Vertical and Horizontal Clearance	10" (250mm)
Temperature Range	-30°F to 180°F (-35°C to 82°C)
Maximum Chevron or Cleat Height	1" (25mm)
Finger Length	2" (50mm)
Rubber Durometer	45A
Overall Diameter	9-1/2" (238mm)
Shaft Length	Belt Width plus 30" (750mm)
Shaft Diameter	1-3/16" (30mm)

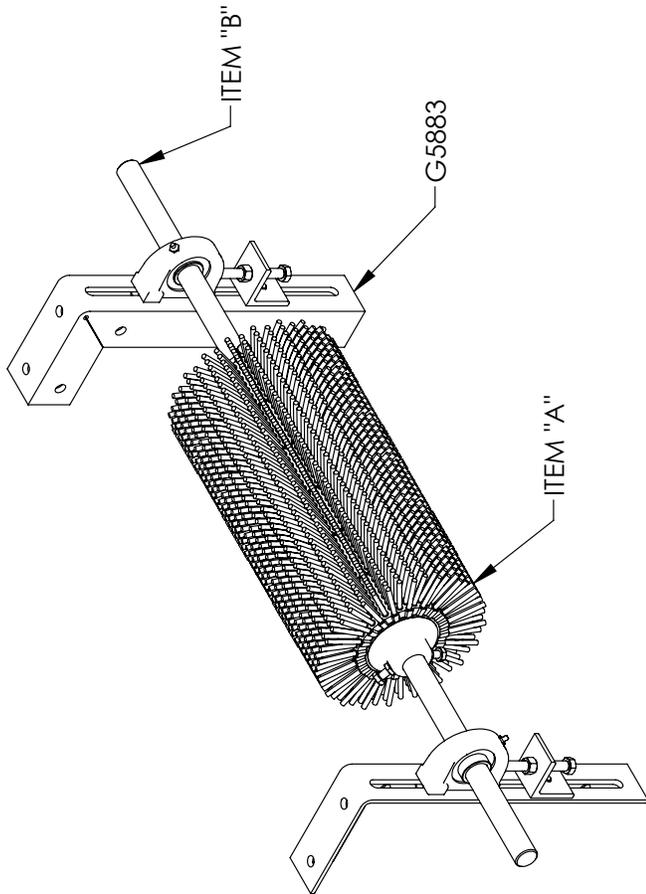


### Product Notes:

- Free-rotating. Works only when the belt is running.
- Self-cleaning. Finger length, spacing and the rotary action allows carryback to fall free instead of clogging.
- Easy to install. Few parts and step-by-step instructions make the job simple.
- Long-wearing SBR rubber. Drum life ranges from 1 to 3 years depending upon the application conditions and the material being conveyed.
- Works on reversing belts.

# Section 8 - Specs and CAD Drawings

## 8.2 CAD Drawing

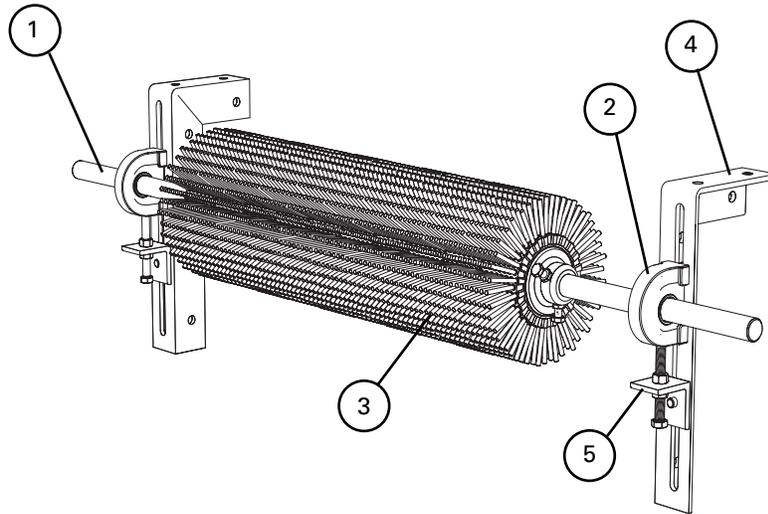


PART NUMBER	BELT WIDTH	ITEM "A"	ITEM "B"
76668	18	G7968	76684
76669	24	G7969	76685
76670	30	G7970	76686
76671	36	G7971	76687
76672	42	G7972	76688
76673	48	G7973	76689
76674	54	G7974	76690
76675	60	G7975	76691



# Section 9 - Replacement Parts

## 9.1 Replacement Parts List



### Replacement Parts

REF	DESCRIPTION	ORDERING NUMBER	ITEM CODE	WT. LBS.
1	18" (450mm) Drum Shaft	CDS18	76684	15.1
	24" (600mm) Drum Shaft	CDS24	76685	17.0
	30" (750mm) Drum Shaft	CDS30	76686	18.9
	36" (900mm) Drum Shaft	CDS36	76687	20.8
	42" (1050mm) Drum Shaft	CDS42	76688	22.7
	48" (1200mm) Drum Shaft	CDS48	76689	24.6
	54" (1350mm) Drum Shaft	CDS54	76690	26.4
	60" (1500mm) Drum Shaft	CDS60	76691	28.3
2	Chevron Pillow Block*	CPB	76692	1.2
3	18" Replacement Drum*	CRD18	76676	27.7
	24" Replacement Drum*	CRD24	76677	37.0
	30" Replacement Drum*	CRD30	76678	46.2
	36" Replacement Drum*	CRD36	76679	55.4
	42" Replacement Drum*	CRD42	76680	64.7
	48" Replacement Drum*	CRD48	76681	73.9
	54" Replacement Drum*	CRD54	76682	83.2
	60" Replacement Drum*	CRD60	76683	92.4
4	Mounting Bracket Kit (1 Right and 1 Left)	EZS2MBK	75666	13.0
5	Adjusting Bracket Kit* (1 ea.)	EZS2ABK	75664	2.0

\*Hardware Included

Lead time: 1 working day

## Section 10 - Other Flexco Conveyor Products

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Flexco provides many conveyor products that help your conveyors to run more efficiently and safely. These components solve typical conveyor problems and improve productivity. Here is a quick overview on just a few of them:

### MMP Precleaner



- Extra cleaning power right on the head pulley
- A 10" (250mm) TuffShear™ blade provides increased blade tension on the belt to peel off abrasive materials
- The unique Visual Tension Check™ ensures optimal blade tensioning and quick, accurate retensioning
- Easy to install and simple to service

### DRX Impact Beds



- Exclusive Velocity Reduction Technology™ to better protect the belt
- Slide-Out Service™ gives direct access to all impact bars for change-out
- Impact bar supports for longer bar life
- 4 models to custom fit to the application

### MHS Secondary Cleaner with Service Advantage Cartridge



- An easy slide-out cartridge for service
- Cartridge design to speed up blade-change maintenance
- Patented PowerFlex™ Cushions for superior cleaning performance
- Compatible with Flexco mechanical splices

### PT Max™ Belt Trainer



- Patented “pivot & tilt” design for superior training action
- Dual sensor rollers on each side to minimize belt damage
- Pivot point guaranteed not to seize or freeze up
- Available for topside and return side belts

### Flexco Specialty Belt Cleaners



- “Limited space” cleaners for tight conveyor applications
- High Temp cleaners for severe, high heat applications
- Multiple cleaner styles in stainless steel for corrosive applications

### Belt Plows



- A belt cleaner for the tail pulley
- Exclusive blade design quickly spirals debris off the belt
- Economical and easy to service
- Available in vee or diagonal models

## **The Flexco Vision**

To become the leader in maximising  
belt conveyor productivity for our customers worldwide  
through superior service and innovation.

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England: 44-1274-600-942 • Germany: 49-7428-9406-0 • India: 91-44-4354-2091  
Mexico: 52-55-5674-5326 • Singapore: 65-6281-7278 • South Africa: 27-11-608-4180

